

TECHNICAL DATA SHEET

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Swift®hardener 9620 green

Type of Product Solvent borne cross linker based on Polyisocyanate

Product Benefits – suitable for the bonding of food packaging materials

improving of the adhesion of PUR adhesives

- improving of the heat resistance

Typical Applications Manufacturing of block bottom valve sacks.

Suitable substrates Pretreated PE-foil.

Typical Properties

Property	Value
Base	polyisocyanate
Colour	green
Solids content	approx. 75 %
Density at 20 °C	approx. 1,18 g/m ³
Viscosity at 20 °C	approx. 2.000 mPa*s
Shelf life	12 months



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Application Instructions Mix the cross linker very well into the adhesive.

The percentage of cross linker depends on the used adhesive. The processing temperature should be between 15 °C and 20 °C.

Cleaning Instructions Please contact your local Sales Office for available cleaning solutions.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions In original sealed packaging protected from sun, dust, moisture and

high temperatures. Clean and dry conditions above 10 °C and below

30 °C.

Disposal Advice Please refer to the MSDS for disposal instructions.

Safety Advice Please refer to the MSDS for safety advice.

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