

WAKOL PU 4519 2K-PU Accelerator

Technical Information

Area of application

Accelerator for increasing the reaction speed of two-component polyurethane parquet adhesive.

Technical data

Raw material base: polyurethane catalyst

Recommended dosage amount: 1 cap of 15 ml

	WAKOL PU 210, 6,9 kg		WAKOL PU 215 13,12 kg	WAKOL PU 225 6,75 kg	
Dosage amount	2 caps	3 caps	5 caps	1 cap	2 caps
Open time	approx. 25 min.	approx. 15 min.	approx. 25 min.	approx. 25 min.	approx. 12 min.
Laying time	approx. 65 min.	approx. 45 min.	approx. 35 min.	approx. 55 min.	approx. 35 min.
Retouching after	4 hours	3 hours	3 hours	3 hours	2 hours
Grindability of parquet	6 hours	5 hours	5 hours	5 hours	4 hours

Storage: 12 months

Identification of
Ordinance on Hazardous
Substances: see Safety Data Sheet

Usage

Mix well WAKOL PU 4519 2K-PU Accelerator with the A-component of WAKOL PU 210 Parquet Adhesive, WAKOL PU 215 Parquet Adhesive or WAKOL PU 225 Parquet Adhesive before you add the B-component.

Add WAKOL PU 4519 2K-PU Accelerator as described above in order to build up the stability. Avoid overdosing, the pot life may be shortened too much.

Important

Do not use at temperatures below +15°C. In cold weather, warm up WAKOL PU 4519 2K-PU Accelerator in due time in heated room. All information is based on approx. 20°C and 65% relative air humidity.

Exceeding the pot life and insertion time causes poor manufacturing properties and may lead to faulty bonding due to decreasing wetting and adhesion properties.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 06.08.2012 supersedes all previous versions.