

## Swift<sup>®</sup>therm 3122

**Type of Adhesive** Hot-melt adhesive.

**Product Benefits**

- long open time
- can be used for lateral bonding in bookbinding field

**Typical Applications** Labelling on metal boxes.

**Suitable substrates** Metal, paper.

### Typical Properties

Property	Value
Colour	yellow
Softening point (R&B)	approx. 85°C
Viscosity	Brookfield CAP 2000 approx. 1,800 mPas at 150°C approx. 900 mPas at 175°C approx. 500 mPas at 200°C
Shelf life	12 months



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## TECHNICAL DATA SHEET

### Application Instructions

Application temperature:

- pick up: between 140°C and 160°C
- Side seam: between 140°C and 170°C, according to the operating conditions.

Open time / Setting time: long (varies according to the operating temperature, the weight of adhesive and the substrate).

### Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

### Typical Packaging

Please contact your local Sales Office for available packaging options.

### Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above 15°C and below 35°C.

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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