



Swift[®] tak 1675

Type of Adhesive Water based, emulsion type adhesive.

Product Benefits

- high wet tack
- excellent adhesive strength and flexible film
- fast setting
- highly versatile adhesion characteristics
- easy clean up
- plasticizer free

Typical Applications This product is used as a Primer in Two-Shot systems with a water based dispersion as the main glue. It can also be utilised as a general purpose packaging adhesive. Also used in the Tobacco industry for lap seaming cigars. It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests.

Suitable substrates It is capable of bonding a variety of substrates including some more difficult lacquers and varnishes. It bonds well to tobacco materials.

Typical Properties

Property	Value
Colour	white
Odor	characteristic
Viscosity	2000 mPa.s at 26°C
Solids (oven)	54.0%
pH	4.5
Setting Speed (Relative)	fast
Shelf life	6 months



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TECHNICAL DATA SHEET

Application Instructions

In Two-Shot systems Swift[®] tak 1675 runs very cleanly from the first roller pot enabling an optimised thin coating control. After the priming pot the glue film can be dried by Infra-Red and High Frequency systems if desired.

In the Tobacco industry Swift[®] tak 1675 runs cleanly on cigar machines equipped with gravity fed nozzles or peristaltic pump fed nozzles where it gives exceptional performance at speeds up to 100 cigars per minute.

Adhesive can be pumped directly to applicator pots at ambient factory temperatures of 20°C.

Cleaning Instructions

Uncured adhesive residues can easily be removed with water.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above 5°C and below 25°C.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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