



TECHNICAL DATA SHEET

Swift®melt 7044

Type of Adhesive

Hot melt self-adhesive.

Product Benefits

- self-adhesive with some permanent surface tack allows the temporary bonding (removable, reclose-able) of various substrates
- suitable for palletizing due to anti-slip effect or ability of de-stacking without destroying of packaging

Typical Applications

Developed for palletizing and de-stacking of cartons and paper or plastic sacks and it can generate an excellent anti-slip effect. Also suitable for temporary fixing of various delicate substrates which should be removable without damaging it - like inserts or promotional objects bonded into magazines. Furthermore for transitional joining of plastic bottles for better handling, before they are shrink wrapped finally.

Suitable substrates

Paper, cardboard, plastic and metal.

Typical Properties

| Property | Value |
|------------------------|--|
| Colour | translucent colourless |
| Consistency | rubber-like, surface tacky |
| Softening point (R&B) | approx. 74°C |
| Viscosity (Brookfield) | approx. 4 200 mPa.s at 120°C approx. 2 200 mPa.s at 140°C approx. 900 mPa.s at 160°C |
| Shelf life | 12 months |

Last Updated: 4/2/2018





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Application Instructions Application temperature: 130°C – 160°C

Open time: long, stays permanent surface tacky.

To avoid unwanted fibre tears or to achieve required bonding strength,

the individual line adjustment has to be determined.

Cleaning Instructions Please contact your local Sales Office for available cleaning solutions.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions In original sealed packaging protected from sun, dust, moisture and

high temperatures.

Disposal Advice Please refer to the MSDS for disposal instructions.

Safety Advice Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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