

**Swift<sup>®</sup>melt 3084**

**Type of Adhesive** Hot melt adhesive.

**Product Benefits**

- good machinability
- good adhesion on difficult surfaces
- very low staining risk

**Typical Applications** For labelling application.

**Suitable substrates** Paper labelling on PVC, PET, glass and metal container.

**Typical Properties**

Property	Value
Colour	yellow
Film	solid, slight surface tack
Softening point (Mettler)	approx. 77°C
Viscosity (Brookfield: RV, Sp 21; ASTM D 3236-88)	approx. 2 500 mPa.s at 140°C approx. 1 300 mPa.s at 160°C approx. 800 mPa.s at 180°C
Shelf life	12 months



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## TECHNICAL DATA SHEET

<b>Application Instructions</b>	Application temperature: 140°C – 170°C  Open time / Setting time: medium (suitable for medium line speed) - varies according to the operating temperature and conditions like the application weight of adhesive and the substrate.
<b>Cleaning Instructions</b>	Please contact your local Sales Office for available cleaning solutions.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In original sealed packaging protected from sun, dust, moisture and elevated temperatures.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

### Our Focus is Clear. Perfecting Adhesives.

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