

Lunatack™ HL 2268

Type of Adhesive

Hot melt adhesive.

Product Benefits

- very good melt stability
- excellent adhesive strength
- very good oil retention

Typical Applications

Developed for the inserting of postcards and samples in magazines.
The inserted postcards and samples can be removed without fibre tear.

Suitable substrates

Used for all sorts of substrates.

Typical Properties

Property	Value
Colour	transparent, light yellow
Film	soft
Softening point (R&B - ASTM E28-99)	approx. 100°C
Viscosity Brookfield; RV Sp 27; ASTM D 3236-88	approx. 5 000 mPa.s at 150°C approx. 1 800 mPa s at 175°C
Shelf life	24 months

**Application Instructions**

Apply with nozzle.

- Nozzle size: 0,4 mm or 0,38 mm

Open time: medium

Setting time: short

Recommended processing temperatures:

- Tank / Pre-melter: approx. 150°C
- Hose: approx. 160°C
- Nozzle: approx. 160°C – 165°C

It is recommended to avoid temperature loads, e.g. high temperatures at longer machine-stops and to load the daily adhesive demand into the Pre-melter.

It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests. Depending on the quality of paper being used and the application temperature oil migrate may occur.

Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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