



## **Ipacoll™ LP 3170/1**

**Type of Adhesive** Water-based adhesive.

**Product Benefits**

- very good adhesion properties
- flexible dry film
- very good lay-flat properties
- universal to use
- easy to clean

**Typical Applications** Developed for gluing-off sewn books and for the manufacturing of writing or memo pads. The adhesive is in general suitable for bonding or laminating paper and cardboard substrates.

**Suitable substrates** Paper and cardboard.

### **Typical Properties**

<b>Property</b>	<b>Value</b>
Colour	white
Film	flexible, elastic
pH	approx. 6.5
Solids content	approx. 53%
Density at 20°C	approx. 1.05 g/cm <sup>3</sup>
Viscosity (Brookfield RV–Type: Sp 6 / 20rpm, at 20°C)	approx. 20 000 mPa.s
Shelf life	6 months



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## TECHNICAL DATA SHEET

<b>Application Instructions</b>	Apply by roller or manually.
<b>Cleaning Instructions</b>	Whenever possible adhesive residues should be washed off with water before they dry.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above 15°C and below 25°C.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

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