

## **Advantra<sup>®</sup> 9275**

**Type of Adhesive**

Hot melt adhesive.

**Product Benefits**

- molten transparent and odourless
- good heat stability reduce maintenance and interruptions
- best hot tack and initial strength for high memory cartons
- excellent cold and heat resistance of the finished bonding
- applicable for a variety of difficult to bond surfaces with higher efficiency

**Typical Applications**

This adhesive has been developed for tray erection, case & cartons sealing, closing folding boxes and wrap-around packaging with difficult to bond surfaces. Excellent hot tack and fast setting withstand high memory effect of stiff corrugated packaging; very good adhesion and wide service temperature range complete the remarkable performance.

**Suitable substrates**

Trays, case & carton, folding boxes and wrap-around packaging with high spring-back effect and difficult surfaces.

**Typical Properties**

Property	Value
Colour	off-white
Film	hard-elastic, dry
Softening point	approx. 113°C (R&B – ASTM E28-99) approx. 111°C (Mettler – DIN 51801-2)
Density at 23°C	approx. 0,94 g/cm <sup>3</sup>
Viscosity (Brookfield; Sp27; ASTM D 3236-88)	approx. 3 200 mPa.s at 150°C approx. 1.080 mPa.s at 175°C
Shelf life	24 months



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## TECHNICAL DATA SHEET

### Application Instructions

Apply by nozzle, wheel or disc systems.  
Application temperature: 160°C – 190°C

Open time: medium  
Set time: fast

The fast setting fits even to fast production lines, but can be varied by line parameters like application temperature and amount.

This hot melt is not compatible with conventional hot melts. If other adhesives types have been used before, the adhesive equipment has to be thoroughly flushed and cleaned.

The prills product format is suitable for use in automatic feeder systems. Push bags to loosen up granules to remove blocking due to storage before filling the reservoir and ensure surrounding does not exceed +30°C.

### Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

### Typical Packaging

Please contact your local Sales Office for available packaging options.

### Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures.

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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