

Advantra[®] 9255

Type of Adhesive

Hot melt adhesive.

Product Benefits

- transparent and odourless in molten state
- very good heat stability
- applicable for a variety of extreme difficult to bond surfaces
- allows clean cut-off and exact positioning
- bond demonstrates excellent deep freeze resistance

Typical Applications

This product has been developed for case & carton sealing and folding box cartons with very difficult to bond surfaces. This includes a variety of coated, laminated and metallised PET folding box cartons.

Suitable substrates

Case & carton with very difficult to bond surfaces as well as laminated, metalized PET folding box cartons and deep freeze packaging. Other applications are wrap-around papers (even with reactivation) or straw attachment on beverage packaging.

Typical Properties

Property	Value
Colour	white to off-white
Film	hard- elastic, dry
Softening point (R&B – ASTM E28-99)	approx. 89°C
Density at 23°C	approx. 0,96 g/cm ³
Viscosity (Brookfield; Sp27; ASTM D 3236-88)	approx. 1 700 mPa.s at 150°C approx. 800 mPa.s at 175°C
Shelf life	24 months

**Application Instructions**

Apply by nozzle, wheel-, disc-systems or Dauber finger system
Application temperature: 150 – 180°C

This hot melt is not compatible with conventional hot melts. If other adhesives have been used before, the adhesive equipment has to be cleaned thoroughly.

Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and elevated temperatures.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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